



FORCRETE.

EVERY SURFACE MATTERS

MONO-STONE XL

P 01603 455962

E sales@forcrete.co.uk

W www.forcrete.co.uk

PRODUCT DESCRIPTION

Single component, trowel applied resin base coat. Mono-Stone XL is used as a base layer in the Forcrete wall system. Mono-Stone XL should be covered with Micro-Quartz Coarse before the selected top coat.

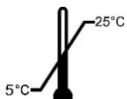
MATERIAL FEATURES

- One component resin technology
- Easy application
- Internal
- Fast drying – can be forced dried

KEY INFORMATION



MIX TIME
3 MINUTES



WORKING
TEMP



TROWEL
APPLICATION



FROST FREE



SHELF LIFE
12 MONTHS



WEAR
GOGGLES



WEAR
GLOVES

TECHNICAL DATA

Product type: Hybrid Resin
Plaster

User time: Unlimited

Appearance:
White Coloured Paste

Shelf Life: 12 Months

Compressive Strength (28 days)
= 45N/mm^2

Adhesion to concrete (28 days)
= >1.5 N/mm²

Consumption:
650-700g/m² without mesh
1.2-1.3kg/m² with mesh

Thickness: 1-1.5mm per layer

MONO-STONE XL APPLICATION INSTRUCTIONS

1. SURFACE PREPARATION

Ensure the substrate is dry, contaminant free and well prepared. Make sure previous layers are sanded down to remove any high burghs or imperfections. Make sure all debris has been hovered off to leave a clean surface to achieve the best adhesion.

2. APPLICATION

Apply MONO-STONE XL using a stainless-steel trowel to desired effect and finish at the correct thickness.

Once completely dry remove blemishes by means of mechanical sanding using relevant sanding discs leaving a blemish free finish ready for finish coats.

3. SPECIAL PRECAUTIONS

- For professional use only
 - This is resin based and can cause skin irritation.
 - Do not apply below +5°C or above +25°C
 - Keep out of reach of children
 - Dispose of waste in accordance with current legislation
-

4. CLEANING OF TOOLS

Tools can be cleaned using fresh water and a soft brush. Ensure any mixing equipment has been unplugged before cleaning.